SECTION A-A

FOLDED VIEWS

ISOMETRIC VIEW

DETAIL B

DO NOT SCALE

SURFACE TREATMENT

MATERIAL & HEAT TREAT

DRAWN BY: CHECKED BY: APPROVED BY:

ESTIMATED WEIGHT:

INITIAL USE B/M:

DATED:

SHEET REV:

INVENTOR - A3

N/A CHEN HORNEU DUGUIDP. PUGGIONI

8 Feb 118 Feb 118 Feb 11

0 LBS 0 KG N/A

316 STAINLESS STEEL (FLAT PATTERN & FOLDED)

MACHINING TOLERANCES: UNLESS OTHERWISE SPECIFIED

DIMENSIONAL UNITS: MILLIMETERS [INCHES]

MACHINED FILLET RADI 0.38-1.27 (0.15-0.50). BREAK ALL SHARP EDGES 0.2-0.8 (0.01-0.03) RADIUS OR 45°.

SURFACE FINISH IN MICRO (µ) INCHES (Ra).

INTERPRET DRAWING PER ASME Y14.5, ASME Y14.36, AND AWS A2.4 STANDARDS. SEE B/M FOR MATERIAL AND SPECIAL REQUIREMENTS. ITEM NUMBERS NOT APPEARING ON B/M DO NOT APPLY.

ANGLES:

THIRD ANGLE

DIMENSIONS:

± 2.5 = [.1]  ± 0.5°

± 0.5 = [.02]

± 0.13 = [.005]

MIN. BEND RAD 4.00Ø

FOLD LINE

N/A

ST/ST